

**Product Information**

**Magnetic-Inductive Flow Probe FIS**



- Measurement of flow in conductive fluids
- A measurement probe for a wide range of piping diameters
- High quality materials
- No moving parts
- Change the sensor without loss of media

**Characteristics**

The FIS magnetic-inductive flow probes are built into the piping by means of the supplied welded-on sleeves (DN 50..DN 400) or by means of the plastic fixing clip (DN 50..DN 150) . The complete measurement probe is removable without creating an opening to the medium, and so if a fault occurs, only the electronic part is replaced.

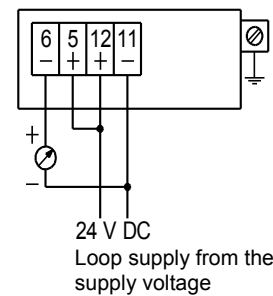
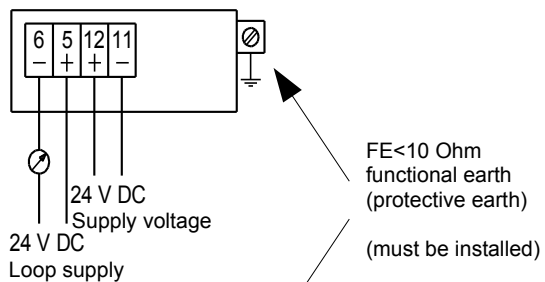
When an electric conductor moves at right angles to the magnetic field, the movement induces a voltage U in the conductor. With this measurement principle, the electrically conductive medium is the conductor. The magnetic field B is transverse to the direction of flow. The induced voltage U is directly proportional to the local flow speed v.

**Technical data**

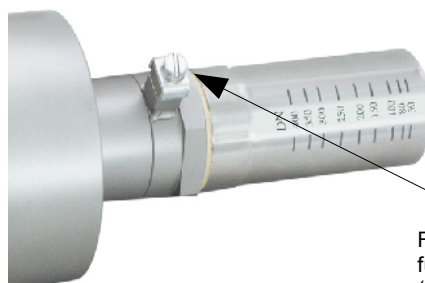
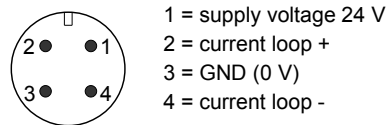
<b>Sensor</b>	magnetic-inductive
<b>Nominal width</b>	DN 50..300 welded-on nozzle DN 50..150 tapping sleeve
<b>Process connection</b>	welded-on nozzle, tapping sleeve
<b>Metering ranges</b>	full scales 1..8 m/s in steps of 1 m/s
<b>Measurement accuracy</b>	±5 % of the measured value, (when calibrated on the spot ±2 % of the measured value), from 3 cm/s
<b>Repeatability</b>	±2 % of the measured value
<b>Time constant</b>	5 seconds fixed
<b>Media</b>	conductive, largely homogeneous fluids, pastes, and slurries, also having solids components
<b>Electrical conductivity</b>	min. 20 mS/cm
<b>Medium temperature</b>	-25..+150 °C
<b>Ambient temperature</b>	-25..+60 °C
<b>Operating pressure</b>	max. 25 bar for welded-on nozzle max. 10 bar for tapping sleeve

<b>Materials</b>	Probe Insulation Tapping sleeve Electronics housing	stainless steel 1.4435 ceramic (zirconium oxide) PP, 1.4305 stainless steel 1.4305 FKM and Klingerit
<b>Supply voltage</b>	24 V DC ±10 %	
<b>Current consumption</b>	50 mA (at 24 V DC and 20 °C)	
<b>Output</b>	4..20 mA (passive current output) load resistance max. 500 Ohm	
<b>Ingress protection</b>	IP 65 cable screw gland IP 67 round plug connector	
<b>Weight</b>	2,4 kg excluding tapping sleeve	
<b>Conformity</b>	CE	

**Wiring**



For model with round plug connector:

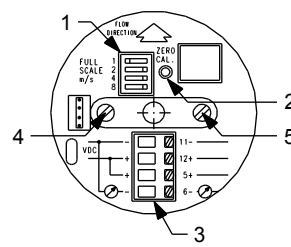
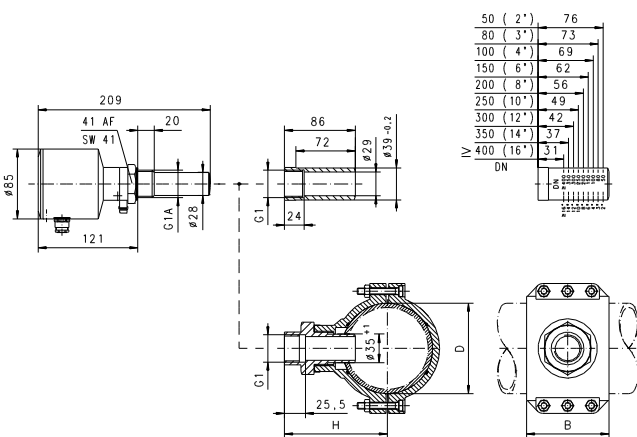


FE < 10 Ohm  
functional earth  
(protective earth)

(must be installed!)

**Product Information**

**Dimensions**



- 1 DIP switches
- 2 Button for zero point calibration
- 3 Connection clip

Example of the DIP switches



**Zero point setting:**

- Fill the piping completely with medium
- Flow speed in the piping must be "zero"
- Press the "ZERO CAL" button
- After one minute, the device has automatically self-calibrated

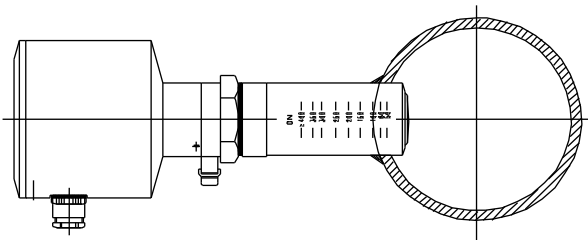
During commissioning, an automatic self-test is carried out. The device status is signalled at the current output:

- 3 mA The device is still conducting the self-test or has detected an error
- 4..20 mA Device is in measurement mode and is displaying the speed measured currently

**Handling and operation**

**Installation**

The FIS magnetic-inductive probes are installed in the pipework by means of the supplied welded-on sleeves or by means of the plastic fixing clip (≥ DN 50 / ≥ G 2). See diagrams for installation position and depth.



Weld on the nozzle at the marking according to its nominal width, free of distortion.

Run-in and run-out sections must be greater than or equal to 10 x pipework diameter. Weld on the connection sleeve at right angles to pipework mid-line (see marking = external pipework diameter, for >DN 400 also at 400). Avoid distortions. The probe must screw in easily. After screwing in, the probe can be adjusted by rotating it.

The complete measurement probe is removable without creating an opening to the medium, and so if a fault occurs, only the electronic part is replaced.

The electrical connection is made after opening the cover (unlosable because of its earthing cable). For this, completely remove the three internal hex bolts from the lid. (Take care not to lose them)

The arrow on the electronics insert must be in the direction of flow (loosen bolts 4 and 5 by approx. 2 or 3 turns. Do not remove completely!) Turn the electronic component appropriately, and then tighten the bolts again. The alignment of the arrow has nothing to do with the alignment of the housing. This is possible at any time, without affecting the alignment of the internal component.

The metering range full scale value has already been set in the factory to the desired metering range, by means of the DIP switches (1, 2, 3, 4, 5, 6, 7, 8 m/s, see drawing). The figures next to the DIP switches are valid.

**Ordering code**

FIS  1.  2.  3.  4.  5.

○=Option

<b>1. Nominal width</b>		
025	DN 25 (welded-on nozzle)	
050	DN 50 (tapping sleeve)	
065	DN 65 (tapping sleeve)	
080	DN 80 (tapping sleeve)	
100	DN 100 (tapping sleeve)	
125	DN 125 (tapping sleeve)	
150	DN 150 (tapping sleeve)	
<b>2. Process connection</b>		
V	welded-on nozzle	●
B	tapping sleeve	●
<b>3. Material for mechanical connection</b>		
K	stainless steel (welded-on nozzle)	●
B	PP (tapping sleeve)	●
<b>4. Full scale value of range</b>		
001	1 m/s	
002	2 m/s	
003	3 m/s	
004	4 m/s	
005	5 m/s	
006	6 m/s	
007	7 m/s	
008	8 m/s	
<b>5. Electrical connection</b>		
G	cable screw gland Pg 9 excluding cable	
S	○ for round plug connector M12x1, 4-pole	

**Accessories**

- Cable/round plug connector (KB...) see additional information "Accessories"