

**Product Information**

**Flow Transmitter / Screw Volumeter VHS**



- Measures and monitors viscous media (oil) 1.4..2500 l/min
- Connection G 1..G 2 1/2
- Very low dependence on viscosity
- Can be used up to 40,000 mm<sup>2</sup>/s (cSt)
- Linear frequency output (push-pull)
- Light and compact device (aluminium housing)
- Operation and measurement possible with forwards and reverse flow
- For cost-sensitive applications

**Characteristics**

The VHS flow transmitter measures the flow using the volumetric principle, and is suitable for fluid, viscous, lubricant media (e.g. lubricating oil). If the material for the VHS is selected appropriately, aqueous fluids such as soaps, pastes, and emulsions with non-abrasive characteristics can also be measured, as long as they have sufficient lubricity. Because of the volumetric functioning principle, the device is almost completely independent of viscosity. The VHS system consists of two interlacing screws which run in opposite directions, driven by the flowing medium. A magnetically pre-tensioned Hall sensor positioned outside the flow space detects the screw flanks, and creates a frequency signal proportional to the flow. Here, two pulses correspond to one revolution of the screws, and therefore to a specific measured volume (see data table) There are no magnets in the flow space. A push-pull transistor output, an A / B output or a two wire output are available as signal output. The push-pull output can as desired be switched as a PNP or an NPN output, and emits a frequency proportional to the flow rate.

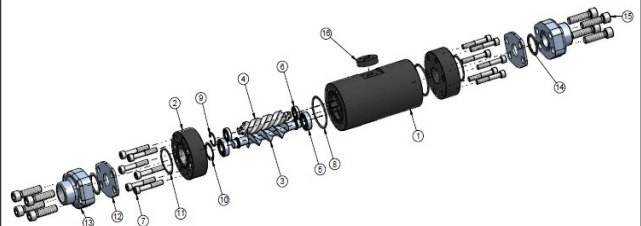
The A / B output consists of two push-pull outputs, whose signals are phase-shifted by 90 °. This makes it possible to determine the direction of flow using the bidirectionally driven sensor.

The 2 wire model represents the pulse as two different currents, and has the advantage of reduced wiring effort. Alternatively, it is possible to use add-on electronics with signal processing, in the series OMNI, FLEX and LABO.

The device bodies are made of aluminium, and the connections either of aluminium (achieves PN 160 bar) or steel (achieves PN 350 bar). Optionally, both process connections can be fitted with SAE flanges, which simplify the installation in the pipework, and in both cases achieve a pressure resistance of PN 350.

**Technical data**

<b>Sensor</b>	screw volumeter		
<b>Nominal width</b>	DN 25..65		
<b>Process connection</b>	female thread G 1..G 2 1/2		
<b>Metering ranges</b>	see table "Ranges"		
<b>Measurement accuracy</b>	±1 % of the measured value (at 20 mm <sup>2</sup> /s, (cSt) of 1 %..100 % nominal working range (see also diagram in upstream pages)		
<b>Repeatability</b>	±0,25 %		
<b>Pressure resistance</b>	<b>Connection material</b>	<b>SAE flange</b>	<b>PN bar</b>
	aluminium	without	160
	aluminium	with	350
	steel	without	350
	steel	with	350
	others available on request		
<b>Pressure loss</b>	see diagrams in upstream pages		
<b>Medium</b>	oil or non-aggressive self-lubricating fluids		
<b>Medium temperature</b>	-25..+80 °C (150 °C available on request)		
<b>Materials medium-contact</b>	(special materials available on request):		



<b>1. Body</b>	Aluminium 6082 anodised	
<b>2. Connections:</b>	Aluminium 6082 anodised or steel	
<b>3. Main screw</b>	Steel 35SMnPb10 UNI 4838-80	
<b>4. Subsidiary screw</b>	GHISA GJL-250 EN1561	
<b>5. Ball bearing</b>	Steel	
<b>6. Ball bearing</b>	Steel	
<b>7. Screws</b>	Galvanised steel	
<b>8. O-ring</b>	NBR	
<b>9. Seeger ring</b>	Steel	
<b>10. Seeger ring</b>	Steel	
<b>11. O-ring</b>	NBR	
<b>12. SAE connection</b>	ASTM A216WCB	
<b>13. SAE flange</b>	ASTM A216WCB	
<b>14. O-ring</b>	NBR	
<b>15. Screws</b>	Galvanised steel	
<b>16. Sensor spacer</b>	Aluminium 6082 anodised	
<b>3 wire or A / B-output</b>	<b>Supply voltage</b>	10..30 V DC
	<b>Curr. consumpt.</b>	approx. 20 mA without load
	<b>Signal output</b>	Transistor output "push-pull" (resistant to short circuits and reversed polarity protected) I <sub>out</sub> = 100 mA max.

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<b>2 wire</b>	<b>Supply voltage</b>	4.5..24 V DC
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<b>Signal output</b>	Low: 7 mA High: 14 mA
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**Product Information**

Reversed polarity protected	yes
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Electrical connection	plug DIN 43650-A / ISO 4400 or for round plug connector M12x1, 4-pole
Ingress protection	IP 67
Weight	see table "Ranges and weights"
Conformity	CE

**Ranges and weights**

● = Standard ○ = Option

G	DN		Metering range 1..100 % Q <sub>nom</sub> l/min	Volume / pulse cm <sup>3</sup>	pulses / litre	Output frequency at Q <sub>nom</sub> Hz	Output frequency at Q <sub>max</sub> Hz	Types	Q <sub>max</sub> recommended l/min
G 1	DN 25	●	1.4.. 140	13.10	76.340	178.1	254.5	VHS-025...0140	200
G 1 <sup>1/4</sup>	DN 32	●	3.5.. 350	29.00	34.480	201.1	287.4	VHS-032...0350	500
G 1 <sup>1/2</sup>	DN 40	○	5.5.. 550	48.58	20.590	188.7	274.5	VHS-040...0550	800
		●	8.0.. 800	72.00	13.890	185.2	277.8	VHS-040...0800	1200
G 2	DN 50	○	10.0..1000	103.63	9.650	160.6	257.3	VHS-050...1000	1600
		●	15.0..1500	133.00	7.519	188.0	275.7	VHS-050...1500	2200
G 2 <sup>1/2</sup>	DN 65	●	25.0..2500	238.82	4.187	174.5	265.2	VHS-065...2500	3800

G	DN...range		Body with aluminium connections kg	Body with steel connections kg	SAE Flanges (Weight per pair) kg
G 1	025...0140	●	3.44	4.76	5.76
G 1 <sup>1/4</sup>	032...0350	●	6.35	8.50	9.55
G 1 <sup>1/2</sup>	040...0550	○	10.50	13.60	15.10
	040...0800	●	14.20	18.50	18.80
G 2	050...1000	○	20.70	27.70	30.30
	050...1500	●	25.00	33.20	34.60
G 2 <sup>1/2</sup>	065...2500	●	42.70	56.10	60.70

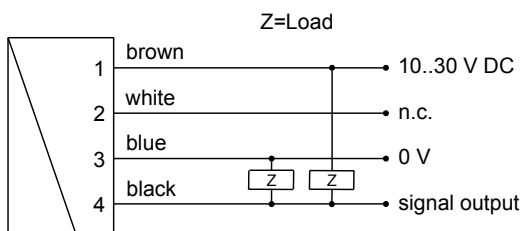
**Wiring**

Before the electrical installation, it must be ensured that the supply voltage corresponds with the data sheet.  
 The use of shielded cabling is recommended.

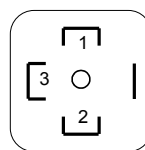
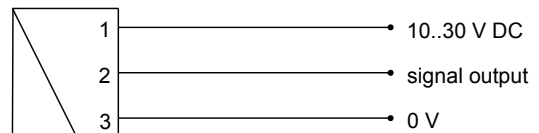
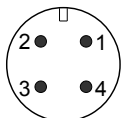
with plug as per DIN 43650-A / ISO 4400

**Push-pull output**

with 4-pole round plug connector

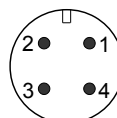
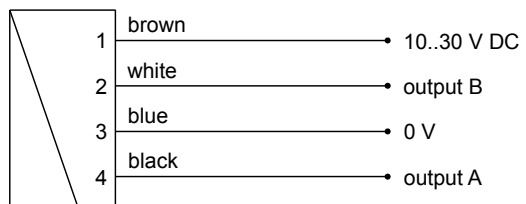


Connection example: PNP NPN



**A / B output**

only with 4-pole round plug connector



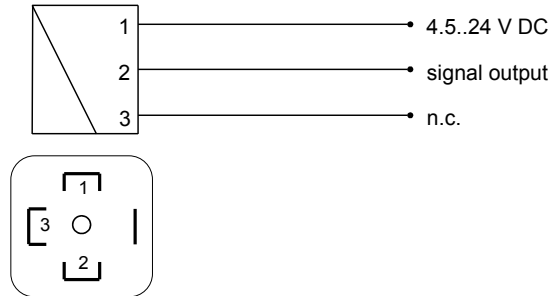
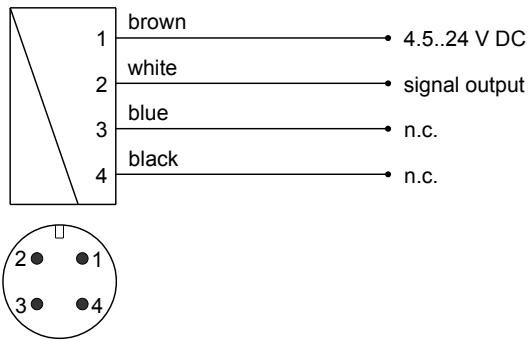
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**2 wire model**

with 4-pole round plug connector

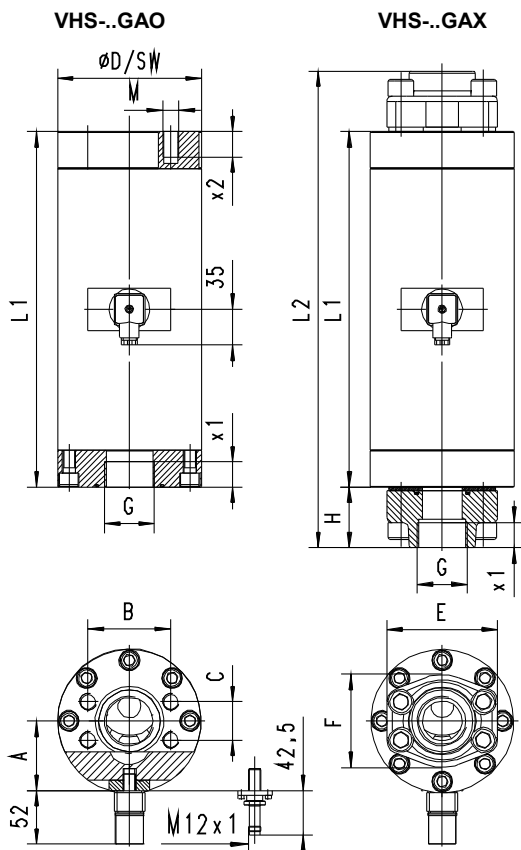
with plug as per DIN 43650-A / ISO 4400



**Dimensions**

● = Standard ○ = Option

G	DN...range	x1	L1	ØD	SW	A	VHS...GAO...				VHS...GAX...			
							M	x2	B	C	L2	H	E	F
G 1	025...0140	● 20	220	88	78	49.0	12	20	57.1	27.8	324	52	80	69
G 1¼	032...0350	● 22	285	103	-	55.0	14	22	66.7	31.6	381	48	94	77
G 1½	040...0550	○ 24	332	122	-	58.8	16	24	79.4	36.5	448	58	106	89
	040...0800	●	340	138	-	66.5					456			
G 2	050...1000	○ 33	396	155	-	71.0	20	35	96.8	44.4	544	74	135	116
	050...1500	●	405	168	-	77.3					553			
G 2½	065...2500	● 35	475	203	-	86.0	24	42	123.8	58.7	633	79	166	150



**SAE adapter for convenient installation and for increased stability to pressure! (350 bar)**

**Handling and operation**

**Installation**

Any flow direction is possible during installation. Ensure that pipework is clean. Flush before installation. A filter with 30 µm mesh filter should be used. The use of SAE flanges enables the sensor to be installed and removed more easily, and increases the stability to pressure to 350 bar for every connection material. It is possible to replace the electronics during operation, and this presents no danger to the fitter. The sensor does not go into the flow space.



